



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

001409

D350-607-541
Job Sheet 171814



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	1 Ea		2/16/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs		2/16/18	0.00	0.00	QC4		
125	DC	1 pcs		2/16/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		2/16/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG007
Descriptions: 130 - Package as per PPPD350-607-541

DAS
10
9-89

CHG008

DAS
21
9-89

DAS
21
9-89

MAR 07 2018



Container No: S048324



Part: D350-607-541

Job No: 171814

Serial No/Batch: S048324

Revision: E
Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/06/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5019396
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5027722
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	5019364
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5042827
QC D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	90-Start up Operation	5048634
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5046419
QC D4030-041	Long Basket Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5046882
D4086-200	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5044787
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	5046033
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5046225
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5047730
D4917-300	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5046620
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5024467
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5045901
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5027553
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5019381
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5034412
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5024483
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5042238

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	104	0
	AN4-13A	6	612	0
	AN4C15	1	39	0
	D2690-6	1	50	0
QC	D350-607-511	1	3	0
QC	D3912-041	1	3	0
	D4030-041	1	1	0
	D4085-3	1	21	0
	D4086-200	1	1	0
	D4150-041	1	6	0
	D4151-041	1	2	0
	D4151-043	1	5	0
	D4917-300	1	11	0
	MS17984-C413	1	44	0
	MS21042L4	6	1,795	0
	MS24665-151	1	160	0
	NAS1149C0463R	3	225	0
	NAS1149F0432P	12	1,592	0
	NAS1515H4L	2	193	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001409	S047926	AN310C4	Nut	S019390	Start Up Stores/Pkg-2	1
001409	S047925	AN4-13A	Bolt	S027722	Start Up Stores/Pkg-2	6
001409	S047922	AN4C15	Bolt	S019364	Start Up Stores/Pkg-2	1
001409	S047920	D2690-6	Lanyard	s042827	Start Up Stores/Pkg-2	1
001409	S048318	D3912-041	Eyebolt Receiver Assembly	S046419	ST055	1
001409	S047912	D4086-200	Placard, Max Load	s044787	Start Up Stores/Pkg-2	1
001409	S047916	D4151-041	Basket Fwd Hardpoint Assembly, Lower	s046225	Start Up Stores/Pkg-2	1
001409	S048321	D4151-043	Basket Fwd Hardpoint Assembly, Upper	S047730	ST083	1
001409	S047911	D4917-300	Placard, Max Load	s046620	Start Up Stores/Pkg-2	1
001409	S047909	MS17984-C413	Quick Release Pin	S024467	Start Up Stores/Pkg-2	1
001409	S047907	MS21042L4	Nut	S045901	Start Up Stores/Pkg-2	6
001409	S047904	MS24665-151	Cotter Pin	S027553	Start Up Stores/Pkg-2	1
001409	S047901	NAS1149C0463R	Washer	S019381	Start Up Stores/Pkg-2	3
001409	S047898	NAS1149F0432P	Washer	S034412	Start Up Stores/Pkg-2	12
001409	S047895	NAS1515H4L	Washer	S024483	Start Up Stores/Pkg-2	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/6/18 11:39 AM dart.quirion.sonia

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

PAGE 1 OF 1

Part Number: D350-607-541/-541BK/-541GB/-541LG/-541YG

Description: HELI-UTILITY BASKET

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					